

A4 Pinken Kisa 29.12.2014-25.01.2015



Oil Pattern Distance:	39 Feet	Reverse Brush Drop:	39 Feet	Oil Per Board:	40 uL
Forward Oil Total:	11.28 mL	Reverse Oil Total:	8.56 mL	Volume Oil Total:	19.84 mL
Forward Boards Crossed:	282 Boards	Reverse Boards Crossed:	214 Boards	Total Boards Crossed:	496 Boards

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil
1	2L	2R	3	10	111	0.0	4.0	4.0	4440
2	5L	5R	1	14	31	4.0	5.0	1.0	1240
3	7L	7R	1	14	27	5.0	6.0	1.0	1080
4	8L	8R	2	18	50	6.0	11.0	5.0	2000
5	9L	9R	1	18	23	11.0	13.0	2.0	920
6	10L	10R	1	18	21	13.0	15.0	2.0	840
7	11L	11R	1	18	19	15.0	17.0	2.0	760
8	2L	2R	0	22	0	17.0	39.0	22.0	0

Conditioner:
Type In or Select
One

TransferType:
Type In or Select
One

Forward



Reverse



Combined



Buff

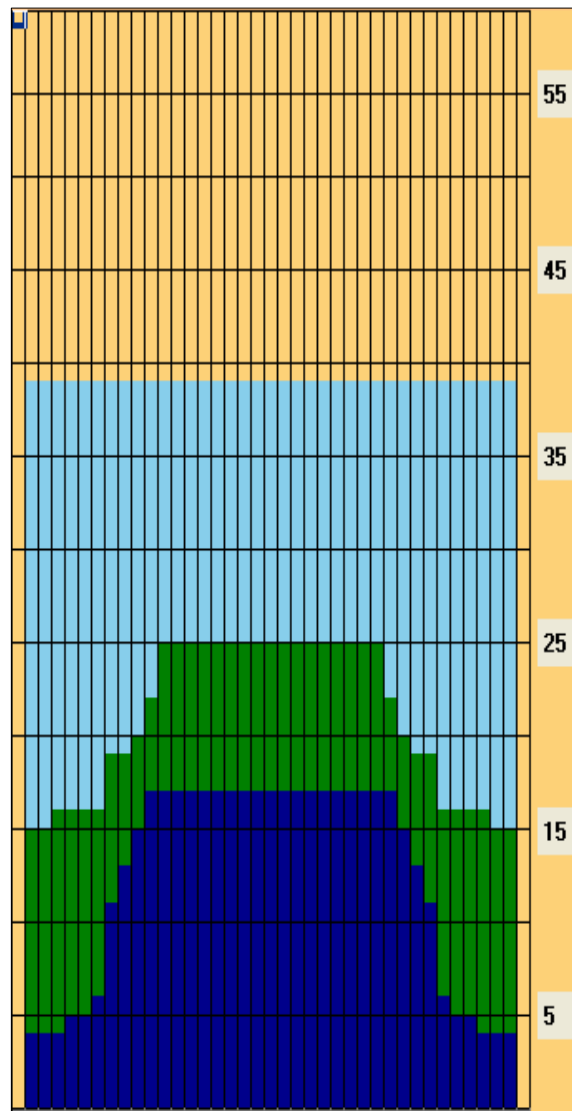


Forward Reverse More

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil
1	2L	2R	0	30	0	39.0	25.0	-14.0	0
2	12L	12R	1	22	17	25.0	22.0	-3.0	680
3	11L	11R	1	18	19	22.0	20.0	-2.0	760
4	10L	10R	1	14	21	20.0	19.0	-1.0	840
5	8L	8R	2	14	50	19.0	16.0	-3.0	2000
6	4L	4R	1	14	33	16.0	15.0	-1.0	1320
7	2L	2R	2	10	74	15.0	13.0	-2.0	2960
8	2L	2R	0	10	0	13.0	0.0	-13.0	0

Forward Reverse More

This Pattern Up Loaded From Slot # 4 In Lane Machine On 3.8.2007 13:04:14
A default value of 40 is put into Oil Per Board!!!



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.73	1.2	1	1	1.2	2.73

